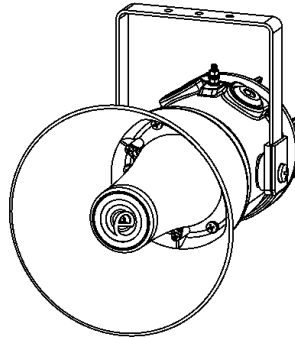


INSTRUCTION MANUAL
STExS2FDC024-S
Alarm Horn Sounder – SIL2
For use in Flammable Gas and Dust Atmospheres



STExS2FDC024-S

1) Product Table

| Standards | Model Number | Nominal Input Voltage | Nominal Input Current | | Voltage Range | Max. Current | | Sound Pressure Level P2, dB(A) | | Sound Pressure Level P3, dB(A) | |
|---|----------------|-----------------------|-----------------------|-------|---------------|--------------|-------|--------------------------------|-------|--------------------------------|-------|
| | | | P2 | P3 | | P2 | P3 | Max* | Nom.† | Max* | Nom.† |
| ATEX / IECEX / UKEx / NEC / CEC | STExS2FDC024-S | 24Vdc | 324mA | 740mA | 20-28Vdc | 324mA | 740mA | 120 | 115 | 123 | 118 |

*Max = Tone 4
†Nom. = Tone 44

The table shows the input current taken by the various sounders.
The current levels shown above are for the 440Hz Continuous tone @ nominal input voltage at P2 and P3 power setting.
Nominal current at nominal voltage.
Max rated current at worst case supply voltage.

Table 1: Product table

Ensure the system power supply is capable of providing the maximum current required for all sounders. Review associated cable size, length and quantity of sounders on each circuit.

2) Warnings



- DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT.
- POTENTIAL ELECTROSTATIC CHARGING HAZARD.
- ALL ENTRIES M20 X 1.5MM.
- USE SUITABLE RATED CABLES AND CABLE GLANDS IF TEMPERATURE EXCEEDS AS PER STANDARDS INDICATIONS BELOW.
FOR ATEX / IECEx & UKEx STANDARDS:
70°C AT ENTRY OR 80°C AT BRANCHING POINT.
FOR NEC / CEC STANDARDS:
60°C AT ENTRY OR 60°C AT BRANCHING POINT.

3) Marking & Rating Information

All units have a rating label, which carries the following important information.

Products may have further approvals, see E2S website for further details.

3.1. ATEX / IECEx & UKEx Ratings

| Standards | |
|---|---|
| EN IEC 60079-0:2018 / IEC60079-0:2017 (Ed 7): Explosive Atmospheres - Equipment. General requirements | |
| EN60079-1:2014 / IEC60079-1:2014 (Ed 7): Explosive Atmospheres - Equipment protection by flameproof enclosures "d" | |
| EN 60079-31:2014 / IEC 60079-31:2013 (Ed 2): Explosive Atmospheres - Equipment dust ignition protection by enclosure "t" | |
| Model No: | Rating |
| STExS2F-DC024-S | Ex db IIC T6 Gb Ta -50°C to +55°C Ex db IIC T5 Gb Ta -50°C to +70°C Ex db IIIC T94°C Db Ta -50°C to +70°C |

Certificate No. DEMKO 16 ATEX 1466X
IECEX ULD 16.0017X
UL21UKEX2019X

Epsilon x
Equipment Group
and Category:



II 2G
II 2D

CE Marking and
Notified Body No.



2813

UKCA Marking and
Notified Body No.



0518

3.2. NEC / CEC Ratings



Gas Class I

All models are approved for use as Alarm Horns also comply with the following standards for signalling equipment:

UL464A & CSA C22.2 NO. 205-17

NEC Class / Zone Ratings US Codes

| Standards | |
|--|--|
| UL 60079-0 (Ed. 7) 04/15/2020 Explosive Atmospheres - part 0: Equipment - General Requirements | |
| UL 60079-1 (Ed. 7) 2015 Explosive Atmospheres - Part 1: Equipment Protection by Flameproof Enclosures 'd' | |
| Ratings | |
| STExS2F-DC024-S | Class 1 Zone 1 AEx db IIC T5 Gb Ta -50°C to +70°C Class 1 Zone 1 AEx db IIC T6 Gb Ta -50°C to +55°C |

Installation must be carried out in compliance with the National Electrical Code.

CEC Class / Zone Ratings Canada

| Standards | |
|--|--|
| CAN/CSA C22.2 No. 60079-0 (Ed. 4) 02/2019 Explosive Atmospheres - Part 0: Equipment - General Requirements | |
| CAN/CSA C22.2 No. 60079-1 (Ed. 3) 2016 Electrical Apparatus for Explosive Gas Atmospheres - Part 1: Flameproof Enclosures 'd' | |
| Rating | |
| STExS2F-DC024-S | Ex db IIC T5 Gb Ta. -50°C to +70°C Ex db IIC T6 Gb Ta. -50°C to +55°C |

Installation must be carried out in compliance with the Canadian Electric Code.

NEC & CEC Class / Division Ratings for US / Canada, USL CNL

| Standards | |
|--|--|
| UL464A (Ed. 1) 2017 Standard for Audible Signal Appliances for General Signalling Use | |
| CSA C22.2 No. 205-17 (Ed. 3) 2017 Signal Equipment | |
| Rating | |
| STExS2F-DC024-S | Class I Div 2 Group ABCD T5 Ta -50°C to +70°C Class I Div 2 Group ABCD T6 Ta -50°C to +55°C |

Installation must be carried out in compliance with the National Electric Code / Canadian Electric Code.

4) Zones, Gas Group, Category and Temperature Classification

The units can be installed in locations with the following conditions:

| Area Classification | |
|---|--|
| Zone 1 | Explosive gas air mixture likely to occur in normal operation. |
| Zone 2 | Explosive gas air mixture not likely to occur in normal operation, and if it does, it will only exist for a short time. |
| Zone 21 (ATEX / IECEx & UKEx only) | Explosive dust air mixture likely to occur in normal operation. |
| Zone 22 (ATEX / IECEx & UKEx only) | Explosive dust air mixture not likely to occur in normal operation, and if it does, it will only exist for a short time. |
| Gas Groupings | |
| Group IIA | Propane |
| Group IIB | Ethylene |
| Group IIC | Hydrogen and Acetylene |
| Temperature Classification for Gas Applications | |
| T1 | 450° C |
| T2 | 300° C |
| T3 | 200° C |
| T4 | 135° C |
| T5 | 100°C |
| T6 | 85°C (STExS2FDC024 up to 55°C ambient) |
| Dust Groupings (ATEX / IECEx & UKEx only) | |
| Group IIIA | Combustible Flyings |
| Group IIIB | Non-conductive Dust |
| Group IIIC | Conductive Dust |
| Maximum Surface Temperature for Dust Applications (ATEX / IECEx & UKEx only) | |
| STExS2F-DC024-S | DC 94°C |
| Equipment Category | |
| 2G / 2D | |
| Equipment Level Protection | |
| Gb, Gc, Db, Dc | |
| Ambient Temperature Range | |
| -50°C to +70°C | |
| IP Rating | |
| IP6X to EN/IEC60079-0 IP66 to EN60529 | |

5) Special Conditions for Safe Use

Repair of the flameproof threaded joints and cemented joints is not permitted.

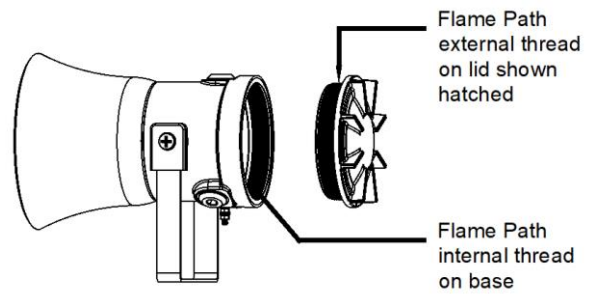


Figure 1: Flame Path

The plastic horn is not anti-static, and the metallic enclosure has a non-conductive coating. These may generate an ignition-capable level of electrostatic charges under certain extreme conditions. The user should ensure that the equipment is not installed in a location where it may be subjected to external conditions that might cause a build-up of electrostatic charges on non-conducting surfaces.

NEC / CEC Requirements Only

All entries must be fitted with a suitable seal at the interface with enclosure.

6) Product Mounting and Access

6.1. Location and Mounting

The sounder should be secured to any flat surface using the three 7mm fixing holes (see figure 2). The angle can then be adjusted as required but the mounting restrictions must be observed (see outline drawings for details, D199-05-051 for STExS2F). This can be achieved by loosening the two large bracket screws in the side of the unit, which allow adjustments in steps of 18°.

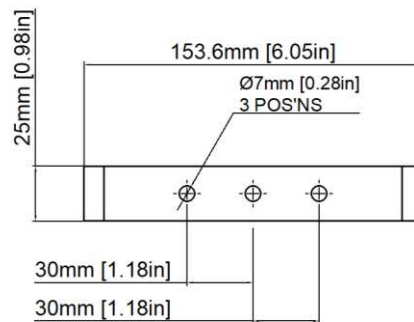


Figure 2: Fixing Location for STExS2F Sounder.

On completion of the installation the two large bracket adjustment screws on the side of the unit must be fully tightened to ensure that the unit cannot move in service.

The enclosure provides IP66 protection and is suitable for installation in exterior locations providing it is positioned so that water cannot collect in the horn, and the cable entry is sealed.

6.2. Access to the Flameproof Enclosure



Warning – Hot surfaces. External surfaces and internal components may be hot after operation, take care when handling the equipment.

In order to connect the electrical supply cables to the sounder it is necessary to remove the flameproof cover to gain access to the flameproof chamber. To access the Ex d chamber, loosen the M4 grub screw on the sounder cover. Open the enclosure by turning the sounder cover counterclockwise and remove the cover, taking extreme care not to damage the flameproof threads in the process (See figure 4).

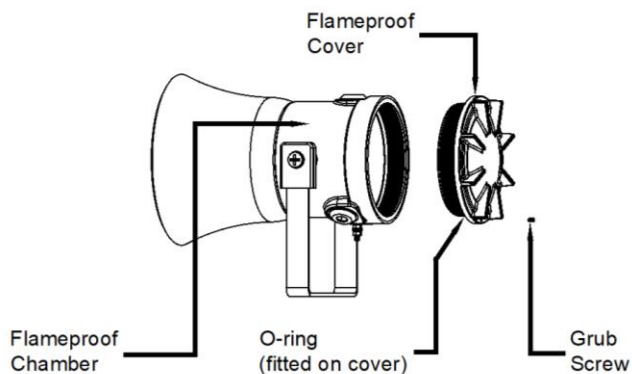


Figure 4: Accessing the Explosion Proof Enclosure.

On completion of the installation, the flameproof threaded joint should be inspected to ensure that they are clean and that they have not been damaged during installation.

Ensure that the 'O' ring seal is in place and undamaged.

When fitting the flameproof cover ensure the thread is engaged correctly. Fully tighten the cover all the way, ensure no gap is visible between the cover and base of the sounder enclosure. Tighten the M4 grub screw.

7) Installation Requirements

7.1. Installation Standards Compliance



Warning – High voltage may be present, risk of electric shock. DO NOT open when energised, disconnect power before opening.

The sounder must only be installed by suitably qualified personnel in accordance with the latest issues of the relevant standards.

ATEX / IECEx & UKEx Installation Standards

EN60079-14 / IEC60079-14: Explosive atmospheres - Electrical installations design, selection and erection.

EN60079-10-1 / IEC60079-10-1: Explosive atmospheres - Classification of areas. Explosive gas atmospheres.

EN60079-10-2 / IEC60079-10-2: Explosive atmospheres - Classification of areas. Explosive dust atmospheres.

The installation of the units must also be in accordance with any local codes that may apply and should only be carried out by a competent electrical engineer who has the necessary training.

NEC / CEC Installation Standards

Cautions



Attention: Installation must be carried out by an electrician in compliance with the National Electrical Code, NFPA 70 or CSA 22.1 Canadian Electrical Code, Part I, Safety Standard for Electrical Installations, Section 32. / L'installation doit exclusivement être réalisée par du personnel qualifié, conformément au code national d'électricité américain, NFPA 70 ou CSA 22.1 Code canadien de l'électricité, première partie, norme de sécurité relative aux installations électriques, Section 32.



Attention: Disconnect from power source before installation or service to prevent electric shock / Débranchez-le de la source d'alimentation avant l'installation ou l'entretien pour éviter tout choc électrique.

The installation of the units must also be in accordance with the NEC / CEC and any local regulations and should only be carried out by a competent electrical engineer who has the necessary training.

7.2. Cable Selection and Connections

When selecting the cable size, consideration must be given to the input current that each unit draws (see table 1), the number of sounders on the line and the length of the cable runs. The cable size selected must have the necessary capacity to provide the input current to all of the sounders connected to the line.

Electrical connections are to be made into the terminal blocks on the PCBA located in the flameproof enclosure using solid wire 0.5-4mm² / AWG 20-12 or stranded wire, sizes 0.5-2.5mm² / AWG 24-14. Wire insulation needs to be stripped 8mm. Wires may be fitted securely with crimped ferrules.

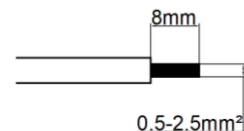


Figure 5: Wire Preparation.

Terminal screws need to be tightened down with a tightening torque of 0.45 Nm / 5 Lb-in. An 8-way terminal block is provided on the AC Sounder, and a 6-way terminal block is provided on the DC Sounder.

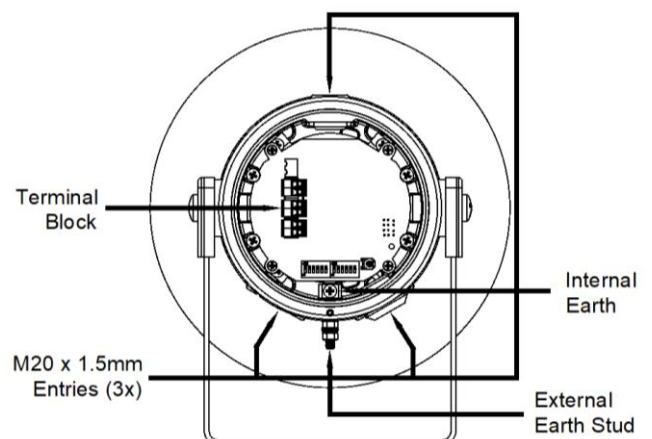


Figure 6: STExS2 Entries and Terminal Block Location.

When connecting wires to the terminals great care should be taken to dress the wires so that when the cover is inserted into the chamber the wires do not exert excess pressure on the terminal blocks. This is particularly important when using cables with large cross-sectional areas such as 2.5mm².

Earthing

Both AC and DC sounder units must be connected to an earth according to EN/IEC 60079/14. The units are provided with internal and external earth terminals which are both located on the terminal chamber section of the unit (see figure 6).

External earthing connections should be made to the M5 earth stud, using a ring crimp terminal to secure the earth conductor to the earth stud between the two M5 stainless steel flat washers, then reassemble the M5 spring washer and tighten the M5 nut to ensure that the cable lug is secured against loosening and twisting. The external earth conductor should be at least 4mm² in size.

ATEX / IECEx & UKEx Requirements Only

Internal earthing connections should be made to the Internal Earth terminal in the base of the housing using a ring crimp terminal to secure the earth conductor under the earth clamp. The earth conductor should be at least equal in size and rating to the incoming power conductors.

NEC / CEC Requirements Only

Internal earthing connections should be made to the Internal Earth terminal in the base of the housing using a ring crimp terminal to secure the earth conductor under the earth clamp. The earth conductor should be at least equal in size and rating to the incoming power conductors but at least a minimum of 0.82mm² / 18AWG in size.

7.3. Cable Glands, Blanking Elements & Adapters

Follow the minimum temperature ratings of cables and cable glands according to the approvals applied.

ATEX / IECEx & UKEx Requirements Only

For high ambient temperatures the cable entry temperature may exceed 70°C or the cable branching point temperature may exceed 80°C and therefore suitable heat resisting cables and cable glands must be used, with a rated service temperature at least as stated below:

| Model | Max Ambient Temperature (°C) | | | | | | |
|-----------------|------------------------------|----|----|----|-----|-----|-----|
| | 40 | 45 | 50 | 55 | 60 | 65 | 70 |
| STExS2F-DC024-S | 80 | 85 | 90 | 95 | 100 | 105 | 110 |

Table 2: ATEX / IECEx & UKEx Min. Ratings of Cables & Cable Glands.

NEC / CEC Requirements Only

For high ambient temperatures the cable entry temperature may exceed 60°C or the cable branching point temperature may exceed 60°C and therefore suitable heat resisting cables and cable glands must be used, with a rated service temperature at least as stated below:

| Model | Max Ambient Temperature (°C) | | | | | | | | | | |
|-----------------|------------------------------|----|----|----|----|----|----|----|-----|-----|-----|
| | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 |
| STExS2F-DC024-S | 60 | 65 | 70 | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 |

Table 3: NEC / CEC Min. Ratings of Cables & Cable Glands.

Cable Glands & Blanking Plugs

Appropriate cable glands to be customer supplied.

ATEX / IECEx & UKEx Requirements Only

The cable entries have an M20 x 1.5 – 6H entry thread. Only suitably rated and ATEX / IECEx & UKEx certified cable glands must be used. They must be suitable for the type of cable being used and also meet the requirements of the current installation standards EN 60079-14 / IEC60079-14.

If the installation is made using conduit, openings must have a sealing fitting connected as close as practical to the wall of the enclosure, but in no case more than the size of the conduit or 50mm, whichever is the lesser.

Any unused cable entries must be closed with suitably rated and ATEX / IECEx & UKEx certified blanking plugs.

NEC / CEC Requirements Only

The cable entries have an M20 x 1.5 – 6H entry thread. Only suitably rated and certified cable glands must be used. They must be suitable for the type of cable being used and also meet the requirements of the current installation standards for NEC / CEC.

For use in Class I Division II locations, in order to maintain the db type protection, flameproof conduit seals and/or cable glands must be used.

Any unused cable entries must be closed with suitably rated and certified blanking plugs.

Ingress Protection

If a high IP (Ingress Protection) rating is required, then a suitable sealing washer must be fitted under the cable glands or blanking plugs. A minimum ingress protection rating of IP6X must be maintained for installations in explosive dust atmospheres.

For combustible dust applications, the cable entry device and blanking elements shall be in type of explosion protection and shall have an IP 6X rating.

Adapters

The STEx sounder range can be supplied with the following types of adapters:

- M20 to 1/2" NPT
- M20 to 3/4" NPT
- M20 to M25

It is important to note that stopping plugs cannot be fitted onto adapters, only directly onto the M20 entries.

Any other adapters used must be suitably rated and certified adapters.

8) Settings

Following illustrations show the different settings available for STExS2 Alarm Horn Sounders. See schematic diagram D190-06-651.

8.1. SPL Configuration

See Table 1 for product power supply and Sound Pressure Levels (SPL).

Configuration for DC Units

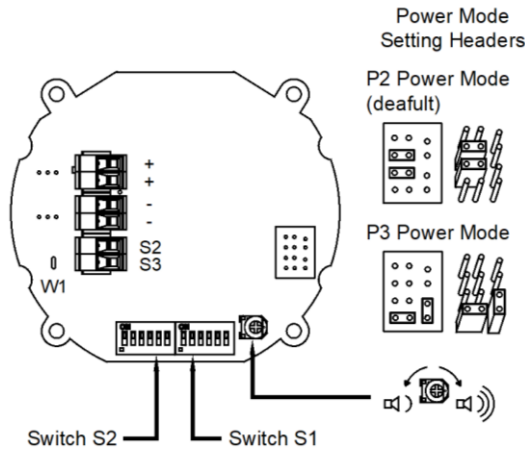


Figure 7: DC PCBA SPL Configuration.

8.2. Stage Switching Polarity (DC Units)

Switching from positive switching (default) to negative switching - DC Only.

NOTE: Max supply is 33V DC – if higher DC voltage is required, use Negative switching.

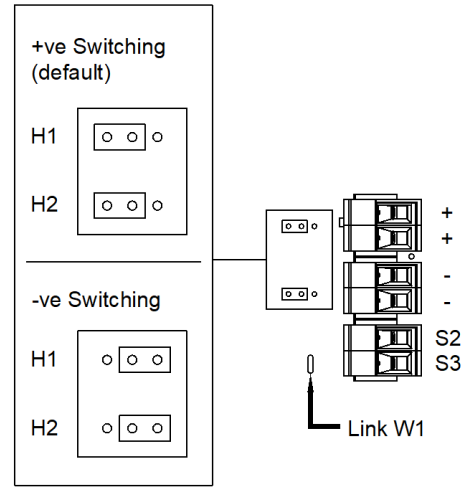
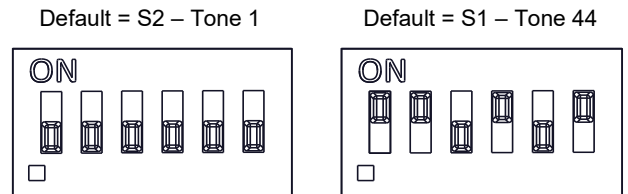


Figure 9: Stage Switching Polarity.

8.3. Tone Selection

The STExS Alarm Horn Sounders have 64 different tones that can be selected independently for the first and second stage alarms. The tones are selected by operation of the tone setting DIP switch 1 & DIP 2 (see figure 7) on the PCB, for stage 1 and stage 2 respectively.



(ON = 1, OFF = 0)

Figure 10: DIP switch configuration

The sounder can also be switched to sound the third and fourth stage alarm tones.

The tone table (D221-95-651-IS) shows the switch positions for the 64 tones on first and second stages and which tones are available for the third and fourth stages dependent on the Stage 1 DIP switch setting.

Following table (Table 4) is a summary of the wiring options.

| Figure | Voltage | | Configuration | Features | Default Option | Special Code Identifier |
|--|---------|--|---|---|----------------|-------------------------|
| See documents D190-06-651 for DC schematic diagrams. | | | | | | |
| 1a | DC | | Single Stage Configuration | <ul style="list-style-type: none"> Line monitoring Positive Switching | Default | - |
| 1b | DC | | Two Stage Configuration | <ul style="list-style-type: none"> Common Negative Positive Switching | Default | - |
| 1c | DC | | Three/Four Stage Configuration | <ul style="list-style-type: none"> Common Negative Positive Switching | Default | - |
| 2 | DC | | Three/Four Stages. Voltage Free 2nd, 3rd & 4th Stage Activation Configuration | <ul style="list-style-type: none"> Common Positive Customer Set H1 & H2 to Negative Switching | - | - |

Table 4: Summary of Wiring Options.

9) End of Line Monitoring (DC Units)

All DC units have a blocking diode fitted in their supply input lines. An end of line monitoring diode or an end of line monitoring resistor can be connected across the +ve and -ve terminals in the flameproof chamber.

If an end of line resistor is used it must have a minimum resistance value of 3k3 ohms and a minimum wattage of 0.5W or a minimum resistance value of 500 ohms and a minimum wattage of 2W.

The resistor must be connected directly across the +ve and -ve terminals as shown in the following drawing. The resistor leads should be kept as short as possible.

SIL2 line monitoring module product version: see section 19 for standard default values and product coding. See document D190-06-651 for associated wiring diagram.

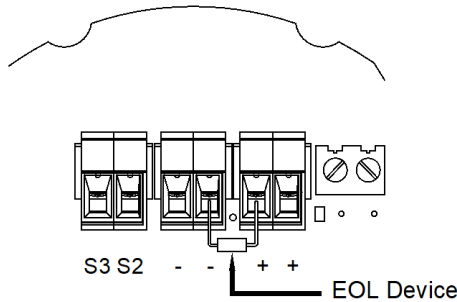


Figure 11: End of Line Resistor placement.

Note that the maximum forward polarity monitoring voltage is 6V. A monitoring voltage greater than 6V may activate the alarm horn sounder and the 2nd, 3rd or 4th stages.

10) Maintenance, Overhaul and Repair

Maintenance, repair and overhaul of the equipment should only be carried out by suitably qualified personnel in accordance with the current relevant standards:

ATEX / IECEx & UKEx Requirements Only

EN60079-19/IEC60079-19

Explosive atmospheres – Equipment repair, overhaul and reclamation

EN 60079-17/IEC60079-17

Explosive atmospheres – Electrical installations inspection and maintenance

Repair of the flameproof threaded joints and cemented joints is not permitted.

Units must not be opened while an explosive atmosphere is present.

If opening the unit during maintenance operations a clean environment must be maintained and any dust layer removed prior to opening the unit.

Potential electrostatic charging hazard - Clean only with a damp cloth.

11) SIL 2 Instruction/Safety Manual

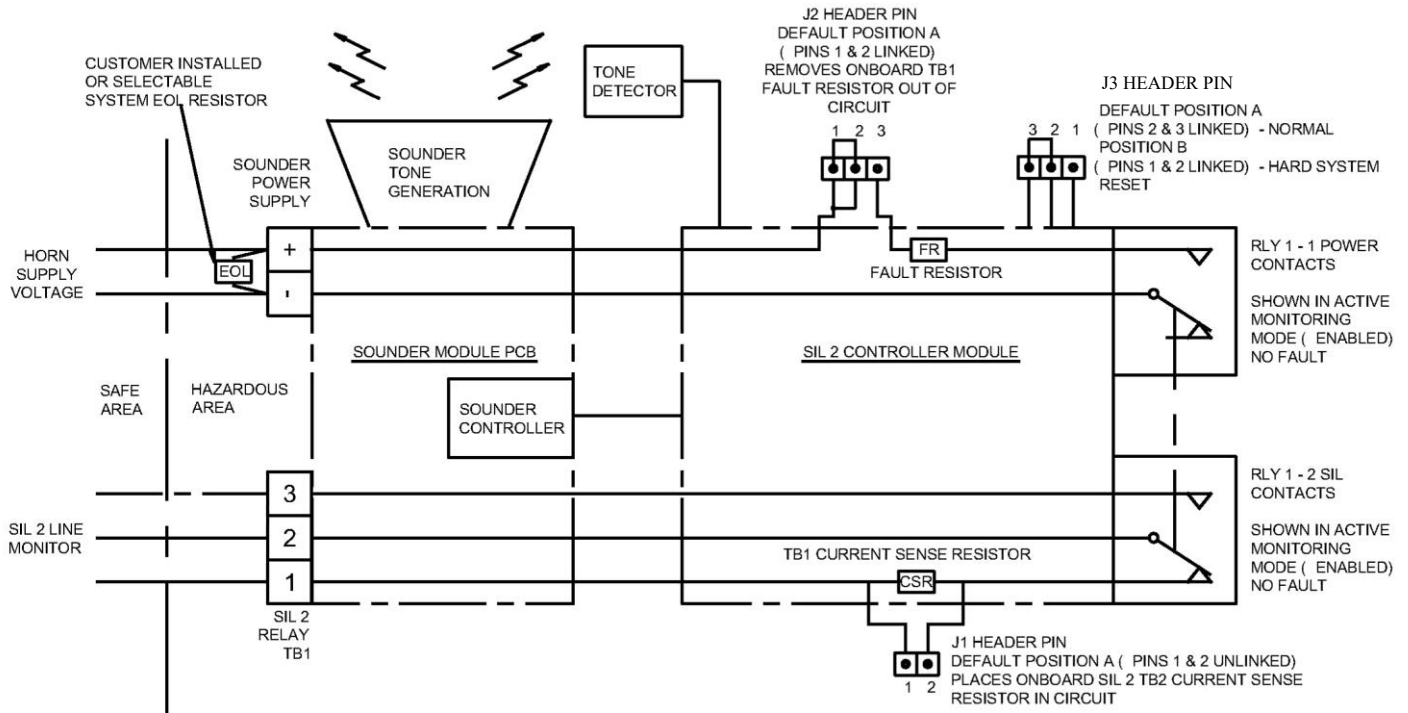


Figure 12 - The SIL 2 Module monitors the Sounder and interfaces to the customer plant.

Warning – To maintain the integrity of the SIL 2 units the system must be installed, commissioned and used within the parameters outlined in this manual. Failure to comply could result in an unintended unit operation or function.

Warning – The unit must be powered in either Standby or Active modes to comply with the SIL 2 approval requirement. If the power is disrupted the unit must be allowed to go through the commissioning cycle to reset. Failure to complete the commissioning cycle and continued disruption in the power supply will generate a fault state which will require the sounder to be reset (see section 15-4).

Warning – Only the alarm tones specified in section 14 may be selected for use in SIL2 compliant systems.

SIL 2 System Description

The SIL 2 module monitors the function of the device and provides feedback to the control panel. A fault condition can be communicated by two methods:

- 4 wire installation can be seen as per section 15-1. A SIL 2 system wiring for fault detection in standby and active mode with independent fault contacts.
- 2 wire installation can be seen as per section 15-2. A SIL 2 system by the introduction to the monitoring circuit and linking in an end of line resistor can only register the fault in standby mode.

12) SIL 2 System Terms and Function

The SIL 2 Sounder Unit Monitors

- Standby mode and Active mode
- Health status of power supply
- Sounder correct function and tone pattern

The SIL 2 sounder operates as part of a SIL 2 system. The sounder will after commissioning remain powered in **Standby mode** (reverse polarity) until the sounder is required to operate. When the signaling device is required to operate the polarity is changed to normal supply and the sounder will go into **Active mode** where it will start to sound the correct tone. When periodically testing the system and sounders operation is put into **Active mode**.

The system panel or PLC will control whether the system is in either of the main two operational modes.

Standby Mode – This is where the power supply polarity is reversed so negative (-ve) is feed to the positive (+) sounder terminal and positive (+) is feed to the negative (-ve) sounder terminal.

In Standby mode the sounder will not sound the tone but the SIL 2 unit is monitoring power supply and is set-up ready to go to Active (alarm) mode.

Power relay RLY1-1 will be open whilst SIL 2 relay RLY1-2 will be closed contact between terminals 1 & 2.

If power is disrupted the SIL 2 unit will go into **Fault mode**, in fault mode the Power relay RLY1-1 will close whilst SIL 2 relay RLY1-2 will become open circuit between terminals 1 & 2.

Active Mode – This is where the power is in normal polarity, positive (+) supplied to the positive (+) sounder terminal and negative (-ve) is supplied to the negative (-ve) sounder terminal.

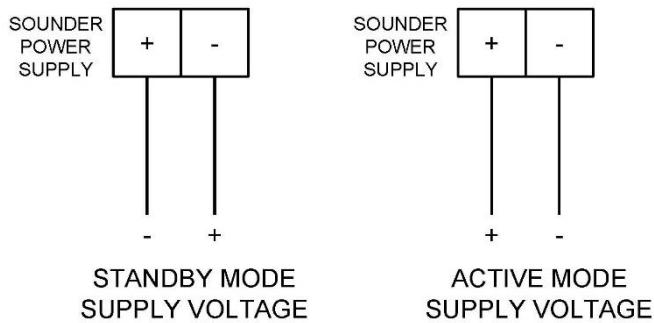
In Active mode the alarm horn sounder will output the selected alarm tone. The SIL 2 module checks for the correct alarm tone output and the functionality of the alarm tone signal generation process.

Power relay RLY1-1 will be open whilst SIL 2 relay RLY1-2 will be closed contact between terminals 1 & 2.

The SIL 2 unit will also check for signal polarity.

If a fault is found the SIL 2 unit will go into **Fault mode**.

If power is disrupted the SIL 2 unit will go into **Fault mode**, in fault mode the Power relay RLY1-1 will close whilst SIL 2 relay RLY1-2 will become open be circuit between terminals 1 & 2.



Fault modes - The fault modes listed 12-1 & 12-2 below will make the SIL 2 unit change the state for relays RLY1-1 and RLY1-2.

In fault mode the Power relay RLY1-1 will close whilst SIL 2 relay RLY1-2 will become open circuit between terminals 1 & 2.

12-1 Sounder Failure

- Tone Failure – No Tone detected
- Sounder Controller failure – No tone generation pulse detected
- Tone Rate Failure – Regular tone cycle erratic

12-2 Power Failure / SIL 2 Failure

- SIL 2 Controller failure – Internal function and system checking flags fault
- Rapid Power cycling – System indicates power instability
- Total Power Failure

It is possible to reset these faults if they were transitory.

Resetting Failure (by power cycling) - It is possible that the SIL 2 unit can be reset by powering the unit off for a period greater than 20 seconds. On restarting the unit and running through the commissioning cycle the fault may clear.

Resetting Failure (by Hard Reset) - It is possible that the SIL 2 unit can be reset by hard resetting the unit using the reset jumper within the unit (see section 15-4) on hard resetting. On restarting the unit and running through the commissioning cycle, the fault may clear. It is necessary to run the test function cycle again to see if the fault is still evident.

If the hard reset process does not correct the latched fault the alarm horn sounder may require further investigation, please contact your local E2S representative.

Commissioning System - Functional start-up of System (Normally in reverse polarity mode)

When Commissioning system the power must not be disrupted to the SIL 2 Unit within the unit's initialization cycle which is **5 seconds**.

Once past this period the SIL 2 system is fully operational and will be in monitoring the sounder and power in Standby mode.

The relay RLY1-2 on the SIL 2 unit will only remain open for a maximum of 1 second on commissioning start-up. RLY1-2 will subsequently close contacts 1 & 2 indicating healthy operation. Contact 1 & 2 will only remain open in the event of a fault or a loss of power.

System Testing (Active Mode normal polarity)

The SIL 2 system will remain monitoring the power in standby mode until the polarity is changed to normal mode to enable an active system for sounder functional testing.

Important: - The polarity must be held in active mode for a period in excess of **15 seconds** to ensure a full system check is performed.

Once the test period has been completed the unit can be switched back to standby mode by reversing the polarity.

If no faults have been found during the test the relays will remain in steady state.

The SIL 2 unit will continue to monitor the power and module function.

Important: - The automated test cycle **must** be undertaken on at least a weekly basis to maintain the SIL 2 units reliability.

System Activation (Active Mode normal polarity)

The SIL 2 system will remain monitoring the power in standby mode until the polarity is changed to Active mode to enable an active system for sounder to function as a warning signaling device.

Important :- The polarity must be held in active mode for a period in excess of 15 seconds to ensure a full system check is performed whilst in alarm mode, although it is expected that during a system activation this period will be significantly greater.

Note :- The fault indication signal on TB1 can take up to 50 milliseconds to indicate system fault.

13) SIL 2 Wiring configuration and Sounder set-up

J3 Header – Hard Reset
Shown in factory default position A
(see section 15-4), set to
Normal operation

J2 Header – Fault Resistor (FR)
Shown in factory default position A
(see section 15.3) removes power
supply terminal block. Fault resistor
& relay RLY 1-1out of circuit.

Sounder Supply Terminals
+
-

SIL Relay Terminals TB1
2
1

J1 Header – Current Sense Resistor (CSR)
Shown in factory default position A
(see section 15-3), places SIL TB1 Current
sense resistor in circuit.

DIP Switch Tone Selection

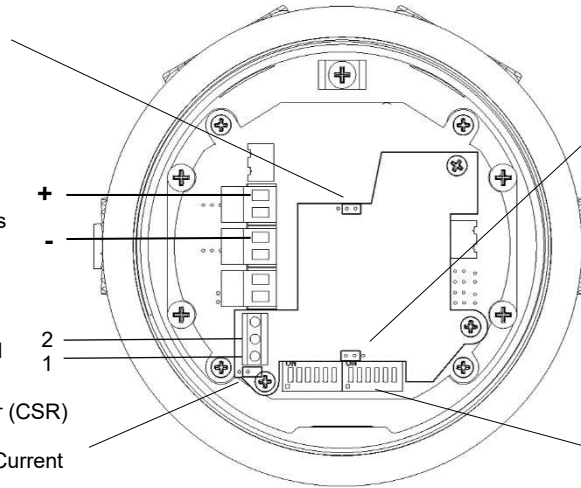


Figure 13 – Terminals and header pins for sounder

Power & Communication with the system control panel can be configured in two ways: - Although it is **highly** recommended that the unit is wired as stated in this section 15-1 as a 4 – Wire System.

14) SIL 2 APPROVED TONE SELECTION

STExS2FDC024-S sounders need to be set to one off the SIL 2 approved tones to work correctly with the automated sounder check on pattern generation and signal output checks.

Important: - Only tones use tones that are stated as SIL 2 approved for the SIL 2 application. Ensure that the unit is set to one of these tones see in Tone Table (D221-95-651-IS).

As factory default the sounder should be set to Stage 1 Dip SW1 to Tone 44 and Stage 2 Dip SW2 to Tone 1.

15-1) SIL 2 system wiring for fault detection in standby and active mode – 4 wire installation (Recommended)

The customer is required to wire into both the sounder power supply terminals block and also the SIL 2 Relay terminals TB1

The power supply terminals only need to have the supply power connected. This will be reverse polarity for monitoring mode and normal polarity for active mode. There is no need to fit an EOL resistor on the power supply terminal block as the TB1 is configured to raise a fault alarm in any situation.

Terminal block TB1 is the output from the SIL 2 monitoring relay. Relay RLY 1-2 provides a closed circuit between TB1 terminals 1 & 2 whilst powered. On detection of a fault event this will become open circuit.

The fault will be seen via the SIL 2 TB1 terminals as soon as the fault occurs in either Active or Standby modes.

When no fault is detected the circuit to the SIL 2 TB1 terminals 1 & 2 will include a factory fitted 3.3K Ohm current sense resistor (CSR) in series. When the circuit is driven with 24Vdc the detection current seen is ~7.3mA @ 24V.

The only other fault mode is if the cable goes short circuit where a short will be seen by the panel.

Option: Should the fault event output of RLY1-2 be required to operate as a switch, header J1 can be set to link pins 1 & 2 (see figure 14) thereby removing the 3.3k Ohm current sense resistor (CSR) from the circuit.

Note: a cable short circuit will not be detectable in this configuration.

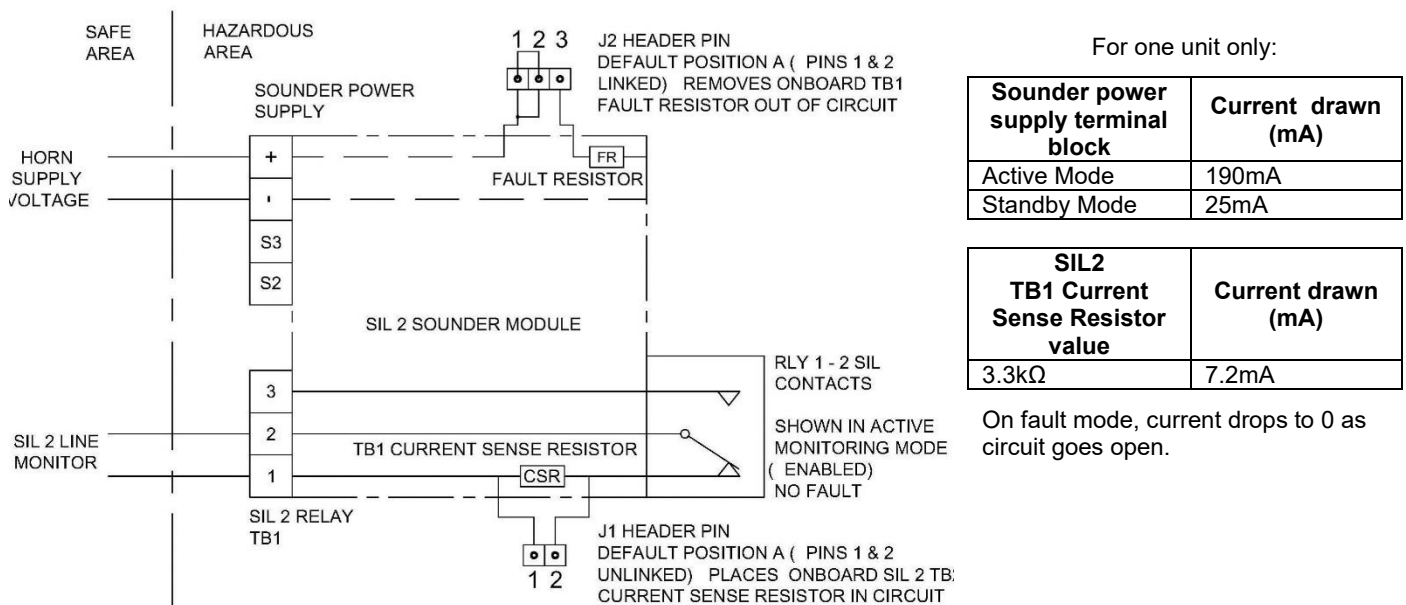


Figure 14 - Schematic of SIL 2 system wiring for fault detection in standby and active mode – 4 wire installation.

If multiple SIL 2 alarm horn sounders are to be cabled in series the monitoring connections differ from that of a single alarm horn sounder. For more information see manual D197-00-651-IS available from the E2S website.

15-2) SIL 2 system wiring for fault detection in standby mode only – 2 wire installation

Cabling is required to the positive '+' and negative '-' power input terminals only. Monitoring will occur in standby mode only whilst power supply polarity is reversed. An EOL resistor may be added during installation or can be factory fitted. See Table 5 for EOL resistor value guidance.

The SIL2 monitoring module contains a factory fitted Power Supply Fault Resistor 2.2K Ohm (FR). When a fault is detected the Fault Resistor will activated. The total measurable resistance of the EOL resistor and Fault Resistor across the power terminals which already has customer EOL resistor (2.2kΩ) in place. This will result in a total fault detection current of 41.8mA @ 24V but can only be detected when unit is in Standby Mode.

Important: - The 2 wire configuration will not warn of a fault whilst in Active mode. A fault will only be detectable in standby mode when power supply polarity is reversed.

Important: - The 2-wire configuration requires the J2 header pin to be set to position B (see figure 17). Factory default position is A.

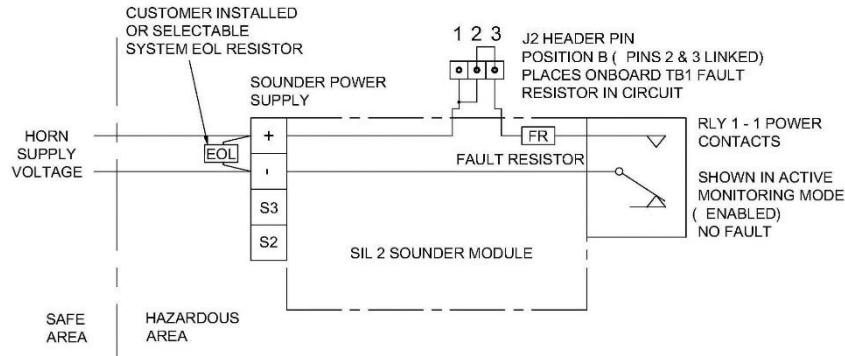


Figure 15 - Schematic of SIL 2 system wiring for fault detection in standby mode only – 2 wire installation

To evaluate the total current drawn from the SIL 2 unit, use the equation below.

$$I \text{ (Total Current drawn)} = I_{FR} \text{ (Current drawn from Fault Resistor)} + I_{EOL} \text{ (Current drawn from Customer EOL resistor)} + I_{SIL} \text{ (Current drawn from SIL board)}$$

In standby mode, where there is no fault, RLY 1-1 is open. This means the voltage only passes through the customer EOL resistor and the current drawn from the SIL 2 board is 25mA. Therefore, the equation for a No Fault scenario is then:

$$I_{NF} \text{ (Standby Mode, Total Current drawn - No Fault)} = I_{FR} \text{ (0mA)} + I_{EOL} \text{ (See table 5)} + I_{SIL} \text{ (25mA)}$$

In standby mode, where there is a fault, the circuit is closed. This means the voltage passes through both the customer EOL resistor and current sense resistor and the current drawn from the SIL 2 board is 20mA. The customer must first calculate the resistance of the two resistors in parallel before applying the currents to the equation. The equation for a Fault scenario is then:

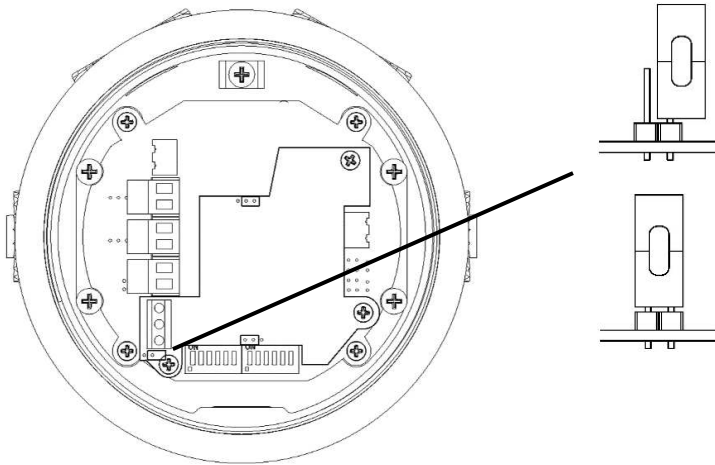
$$I_F \text{ (Standby Mode, Total Current drawn - Fault)} = I_{TR} \text{ (Total Resistance when EOL \& FR in parallel)} + I_{SIL} \text{ (20mA)}$$

| Standby Mode | Power Supply Fault Resistor | | Customer EOL Resistor | | (Fault Mode Only) | | Current drawn from SIL Board | Total current drawn |
|--------------|-----------------------------|----------------------------|-----------------------|-----------------------------|-------------------|----------------------------|------------------------------|---------------------|
| | Resistor Value | Current drawn (I_{FR}) | Resistor Value | Current drawn (I_{EOL}) | Total resistance | Current drawn (I_{TR}) | | |
| No Fault | 2.2 kΩ | 0 mA | 2.2 kΩ | 10.9 mA | - | - | 25 mA | 35.9 mA |
| Fault | | - | | - | 1.1 kΩ | 21.8 mA | 20 mA | 41.8 mA |
| No Fault | 1.0 kΩ | 0 mA | 1.0 kΩ | 24.0 mA | - | - | 25 mA | 49.0 mA |
| Fault | | - | | - | 500 Ω | 48.0 mA | 20 mA | 68.0 mA |
| No Fault | 2.2 kΩ | 0 mA | 3.3 kΩ | 7.3 mA | - | - | 25 mA | 32.3 mA |
| Fault | | - | | - | 1.3 kΩ | 18.2 mA | 20 mA | 38.2 mA |
| No Fault | 1.8 kΩ | 0 mA | 3.9 kΩ | 6.2 mA | - | - | 25 mA | 31.2 mA |
| Fault | | - | | - | 1.2 kΩ | 19.5 mA | 20 mA | 39.5 mA |
| No Fault | 1.8 kΩ | 0 mA | 4.7 kΩ | 5.1 mA | - | - | 25 mA | 30.1 mA |
| Fault | | - | | - | 1.3 kΩ | 18.4 mA | 20 mA | 38.4 mA |
| No Fault | 2.2 kΩ | 0 mA | 4.7 kΩ | 5.1 mA | - | - | 25 mA | 30.1 mA |
| Fault | | - | | - | 1.5 kΩ | 16.0 mA | 20 mA | 36.0 mA |

Table 5: Resistor combinations and the currents drawn when no faults and faults occur

If multiple SIL 2 alarm horn sounders are to be cabled in series the monitoring connections differ from that of a single alarm horn sounder. For more information see manual D197-00-651-IS available from the E2S website.

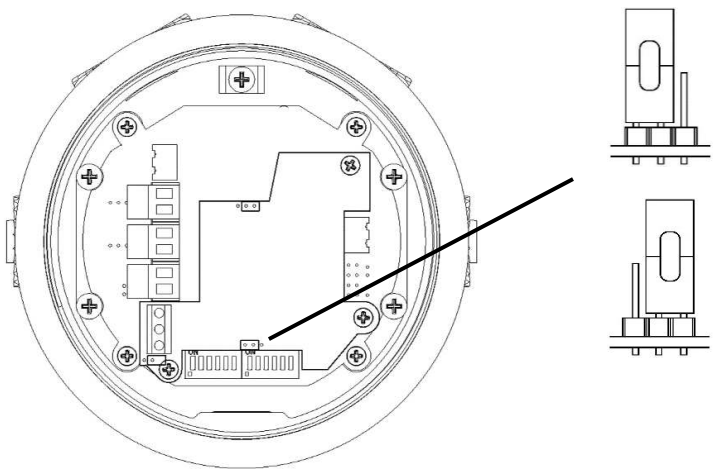
15-3 Header Pins Settings



J1 Header Pin - Position A
 Factory default position (pins 1 & 2 not linked)
 Places TB1 Current Sense Resistor (CSR) in circuit.
 As used in 4 - Wire Configuration

J1 Header Pin - Position B
 (pins 1 & 2 linked)
 Removes TB1 Current Sense Resistor (CSR) out of circuit.

Figure 16: J1 Header pin positions – Current Sense Resistor (CSR)



J2 Header Pin - Position A
 Factory default position (pins 1 & 2 linked)
 Removes power supply terminal Fault Resistor (FR) & RLY 1-2 out of circuit.
 As used in 4 -Wire Configuration

J2 Header Pin - Position B
 (pins 2 & 3 linked)
 Places power supply terminal Fault resistor & RLY 1-2 in circuit.
 As used in 2 – Wire Configuration

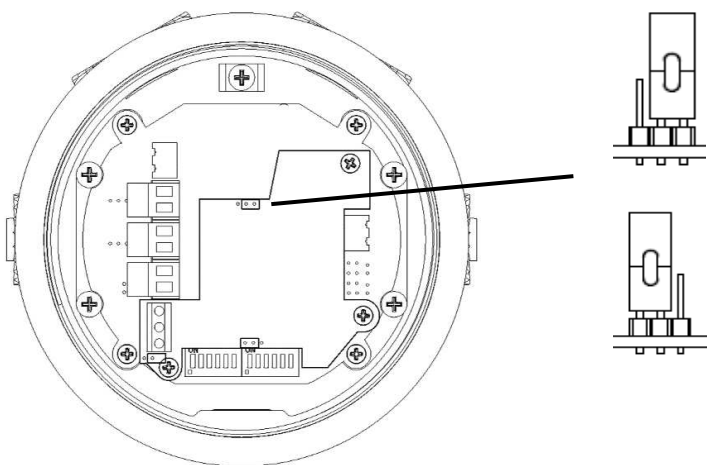
Figure 17: J2 Header pin positions – Fault Resistor (FR)

15-4 SIL 2 Hard Reset Function

Power down the unit completely for a minimum of 30 seconds. Move the hard reset header pin (Jumper J3) to reset position B shown. Then power the unit for a minimum of 5 seconds. Power down the unit for 30 seconds and then move the header pin back to Position A.

The unit has now been reset.

If the hard reset process does not correct the latched fault the alarm horn sounder may require further investigation, please contact your local E2S representative.



J3 Header Pin - Position A
 Factory default position (pins 2 & 3 linked)
 Hard Reset Function disabled – Normal Operation

J3 Header Pin - Position B
 (pins 1 & 2 linked)
 Hard Reset Enabled - Active reset mode

Figure 18: J3 Header pin positions – Hard Reset Function

16) SIL 2 Specific Unit Mounting Requirements

The sounder should be mounted no closer than 5m from a sounder source of similar SPL output. This is to ensure false tone activation does not occur when the unit is monitoring the tone pulse duration and tone failure.

17) SIL 2 Reliability Data

Reliability and Functional safety IEC/EN61508 which has been assessed and is considered suitable for use in low demand safety function:

1. Random Hardware Failures and Architectural constraints (route 1_H)
2. As an unvoted item (i.e. hardware fault tolerance of 0) at SIL 2

The product was assessed against failure modes:

- Failure respond to an input with a correct tone.
- Failure to respond to an input even with an alternative tone.
- Spurious sound output despite no input.

STExS2FDC024-S (Failure to Sound)

| | |
|--|----------------------|
| Integrity in respect of failure to release | SIL 2 |
| Total Failure rate | 0.447 pmh |
| "hazardous" failure rate (revealed) | 0.443 pmh |
| "hazardous" failure rate (unrevealed) | 0.004 pmh |
| "safe" failure rate (revealed) | 0.002 pmh |
| "safe" failure rate (unrevealed) | 0 |
| Diagnostic Coverage | 99% |
| System type | B |
| Hardware Fault Tolerance | 0 |
| Safe Failure Fraction | >99% |
| PFD (hazardous failure) | 3.3×10^{-5} |
| Proof Test Interval | Up to 1 year |

STExS2FDC024-S (Failure to Sound or Incorrect tone)

| | |
|--|----------------------|
| Integrity in respect of failure to release | SIL 2 |
| Total Failure rate | 0.464 pmh |
| "hazardous" failure rate (revealed) | 0.455 pmh |
| "hazardous" failure rate (unrevealed) | 0.009pmh |
| "safe" failure rate (revealed) | 0.002 pmh |
| "safe" failure rate (unrevealed) | 0 |
| Diagnostic Coverage | 98% |
| System type | B |
| Hardware Fault Tolerance | 0 |
| Safe Failure Fraction | >97% |
| PFD (hazardous failure) | 5.2×10^{-5} |
| Proof Test Interval | Up to 1 year |

Table 6: SIL 2 Failure Rate

18) Synchronised Operation

All STExS2FDC024-S alarm horn sounders connected to the same power supply and set to the same alarm tone will provide a synchronised output when activated.

19) Product Coding for Fault Resistor and Customer EOL Resistor

The customer is able to identify the resistor values chosen on purchase from the product code. This is represented by the last three characters:

STExS2FDC024AB1S1R **AFZ**

- The first A character denotes the value of the Fault Resistor (FR) Default value is 2.2 k Ω (Code = A) unless an alternative value is requested when ordering.
- The second F character denotes the value of the Current Sense Resistor (CSR) Default value is 3.3 k Ω (Code = F) unless an alternative value is requested when ordering.
- The third Z character denotes the value of the unit End Of Line Resistor (EOL) By default no EOL is fitted (Code = Z) A factory fitted EOL resistor can be specified when ordering.

The values of resistors available are shown in table 7 below.

| Code | Resistor Value |
|------|----------------|
| A | 2.2 k Ω |
| B | 1.0 k Ω |
| C | 1.5 k Ω |
| D | 1.8 k Ω |
| E | 2.7 k Ω |
| F | 3.3 k Ω |
| G | 3.9 k Ω |
| H | 4.7 k Ω |
| J | 5.6 k Ω |
| K | 6.8 k Ω |
| L | 8.2 k Ω |
| M | 11 k Ω |
| Z | None Fitted |

Table 7: Resistor Value code

Default resistor coding as follows.

STExS2FDC024AB1S1R-**AFZ**

Example of a custom requirement resistor coding:

STExS2FDC024AB1S1R-**GEF**

Where the (FR) Fault Resistor is (G = 3.9 k Ω)
(CSR) Current Sense Resistor is (E = 2.7 k Ω)
(EOL) End Of Line resistor is (F = 3.3 k Ω)

Note: To utilise the full monitoring functionality the 4-wire configuration is recommended. An EOL resistor is not required for this configuration.

The alternative 2-wire configuration requires an EOL resistor to be fitted. The EOL resistor can be specified during ordering and factory fitted or selected and fitted during the alarm horn sounder installation.

See section 9 for EOL resistor location and wattage requirements. E2S recommends a value of 2.2K Ohm. If an alternative value is required, please see section 15-2.

Both the (FR) Fault Resistor and (CSR) Current Sense Resistor are factory fitted and cannot be user replaced.

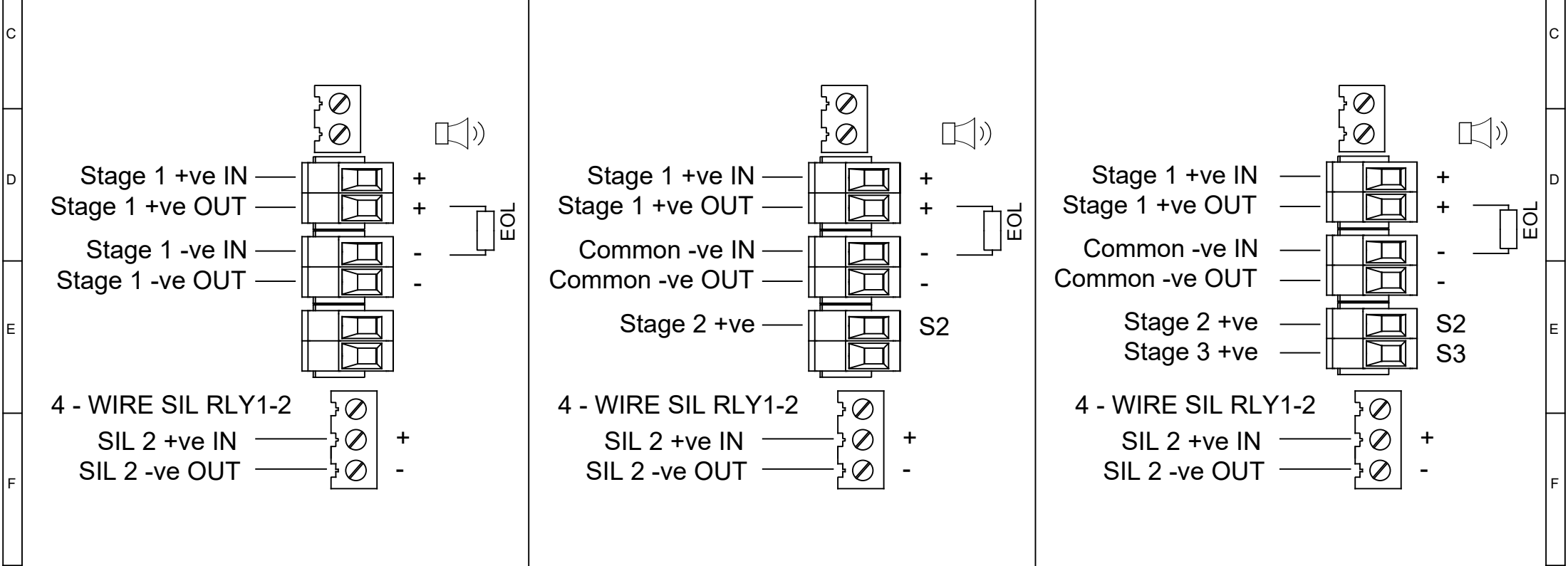
Product Option 'S' SIL 2 Approved Tone Table

| Stage 1 Set DIP SW 1 Tone No. | SIL 2 Approved Tone. | Tone Description | Tone Visual | Stage 1 DIP SW 1/2 Settings 1 2 3 4 5 6 | Stage 3 Set DIP SW 1 (S3) | Stage 4 Set DIP SW 1 (S2 + S3) | |
|-------------------------------|----------------------|--|-------------|---|---------------------------|--------------------------------|----|
| 1 | Yes | 1000Hz PFEER Toxic Gas | | 0 0 0 0 0 | 2 | 44 | |
| 2 | Yes | 1200/500Hz @ 1Hz DIN /PFEER P.T.A.P. | | 1 0 0 0 0 | 3 | 44 | |
| 3 | Yes | 1000Hz @ 0.5Hz(1s on, 1soff) PFEER Gen. Alarm | | 0 1 0 0 0 | 2 | 44 | |
| 4 | Yes | 1.4KHz-1.6KHz 1s, 1.6KHz-1.4KHz 0.5s NF C 48-265 | | 1 1 0 0 0 | 24 | 1 | |
| 5 | Yes | 544Hz(100mS)/440Hz (400mS) NF S 32-001 | | 0 0 1 0 0 | 19 | 1 | |
| 6 | Yes | 1500/500Hz - (0.5s on , 0.5s off) x3 + 1s gap AS4428 | | 1 0 1 0 0 | 44 | 1 | |
| 7 | Yes | 500-1500Hz Sweeping 2 sec on 1 sec off AS4428 | | 0 1 1 0 0 | 44 | 1 | |
| 8 | Yes | 500/1200Hz @ 0.26Hz (3.3son, 0.5s off) Netherlands - NEN 2575 | | 1 1 1 0 0 | 24 | 35 | |
| 9 | Yes | 1000Hz (1s on, 1s off)x7 + (7s on, 1s off) IMO Code 1a | | 0 0 0 1 0 | 34 | 1 | |
| 10 | Yes | 1000Hz (1s on, 1s off)x7 + (7s on, 1s off) IMO Code 1a | | 1 0 0 1 0 | 34 | 1 | |
| 11 | Yes | 420Hz(0.5s on, 0.5s off)x3 + 1s gap ISO 8201 Temporal Pattern | | 0 1 0 1 0 | 1 | 8 | |
| 12 | Yes | 1000Hz(0.5s on, 0.5s off)x3 + 1s gap ISO 8201 Temporal Pattern | | 1 1 0 1 0 | 1 | 8 | |
| 13 | Yes | 422/775Hz - (0.85 on, 0.5 off) x3 + 1s gap NFPA - Temporal Codod | | 0 0 1 1 0 | 1 | 8 | |
| 14 | Yes | 1000/2000Hz @ 1Hz Alternating Singapore | | 1 0 1 1 0 | 3 | 35 | |
| 15 | Yes | 300Hz Continuous (f=300) | | 0 1 1 1 0 | 24 | 1 | |
| 16 | Yes | 440Hz Continuous (f=440) | | 1 1 1 1 0 | 24 | 1 | |
| 17 | Yes | 470Hz Continuous (f=470) | | 0 0 0 1 0 | 24 | 8 | |
| 18 | Yes | 500Hz Continuous IMO code 2 (Low) (f=500) | | 1 0 0 1 0 | 24 | 8 | |
| 19 | Yes | 554Hz Continuous (f=554) | | 0 1 0 1 0 | 24 | 8 | |
| 20 | Yes | 660Hz Continuous (f=660) | | 1 1 0 1 0 | 24 | 35 | |
| 21 | Yes | 800Hz IMO code 2 (High) (f=800) | | 0 0 1 0 1 | 24 | 35 | |
| 22 | Yes | 1200Hz Continuous (f=1200) | | 1 0 1 0 1 | 24 | 35 | |
| 23 | Yes | 2000Hz Continuous (f=2000) | | 0 1 1 0 1 | 3 | 35 | |
| 24 | Yes | 2400Hz Continuous (f=2400) | | 1 1 1 0 1 | 20 | 35 | |
| 25 | Yes | 440Hz @0.83Hz (50 cycles/minute) Intermittent (f=440, a=0.6, b=0.6) | | 0 0 0 1 1 | 44 | 8 | |
| 26 | Yes | 470Hz @0.9Hz - 1.1s Intermittent (f=470, a=0.55, b=0.55) | | 1 0 0 1 1 | 44 | 8 | |
| 27 | No | 470Hz @5Hz - (5 cycles/second) Intermittent (f=470, a=0.1, b=0.1) | | 0 1 0 1 1 | 44 | 8 | |
| 28 | Yes | 544Hz @ 1.14Hz - 0.875s Intermittent (f=470, a=0.43, b=0.44) | | 1 1 0 1 1 | 24 | 8 | |
| 29 | Yes | 655Hz @ 0.875Hz Intermittent (f=655, a=0.57, b=0.57) | | 0 0 1 1 1 | 24 | 8 | |
| 30 | Yes | 660Hz @0.28Hz - 1.8sec on, 1.8sec off Intermittent (f=660, a=1.8, b=1.8) | | 1 0 1 1 1 | 24 | 8 | |
| 31 | No | 660Hz @3.34Hz - 150mS on, 150mS off Intermittent (f=660, a=0.15, b=0.15) | | 0 1 1 1 1 | 24 | 8 | |
| 32 | Yes | 745Hz @ 1Hz Intermittent (f=745, a=0.5, b=0.5) | | 1 1 1 1 1 | 24 | 8 | |
| 33 | Yes | 800Hz - 0.25sec on, 1 sec off Intermittent (f=800, a=0.25, b=1) | | 0 0 0 0 1 | 24 | 8 | |
| 34 | Yes | 800Hz @ 2Hz IMO code 3.a (High) Intermittent (f=800, a=0.25, b=0.25) | | 1 0 0 0 1 | 24 | 19 | |
| 35 | Yes | 1000Hz @ 1Hz Intermittent (f=1000, a=0.5, b=0.5) | 0 1 0 0 1 | 24 | 19 | | |
| 36 | Yes | 2400Hz @ 1Hz Intermittent (f=2400, a=0.5, b=0.5) | 1 1 0 0 1 | 24 | 19 | | |
| 37 | No | 2900Hz @ 5Hz Intermittent (f=2900, a=0.1, b=0.1) | 0 0 1 0 1 | 24 | 19 | | |
| 38 | Yes | 363/518Hz @ 1Hz Alternating (f=363, f1=518, a=0.1) | | 1 0 1 0 1 | 8 | 19 | |
| 39 | Yes | 450/500Hz @ 2Hz Alternating (f=450, f1=500, a=0.25) | | 0 1 1 0 1 | 8 | 19 | |
| 40 | Yes | 554/440Hz @ 1Hz Alternating (f=440, f1=554, a=0.5) | | 1 1 1 0 1 | 24 | 19 | |
| 41 | Yes | 554/440Hz @ 0.625Hz Alternating (f=440, f1=554, a=0.8) | | 0 0 0 1 1 | 8 | 19 | |
| 42 | Yes | 561/760Hz @0.83Hz (50 cycles/minute) Alternating (f=561, f1=760, a=0.6) | | 1 0 0 1 1 | 8 | 19 | |
| 43 | Yes | 780/600Hz @ 0.96Hz Alternating (f=600, f1=780, a=0.52) | | | 0 1 0 1 1 | 8 | 19 |
| 44 | Yes | 800/1000Hz @ 2Hz Alternating (f=800, f1=1000, a=0.25) | | | 1 1 0 1 1 | 24 | 19 |
| 45 | Yes | 970/800Hz @ 2Hz Alternating (f=800, f1=970, a=0.25) | | | 0 0 1 1 1 | 8 | 19 |
| 46 | Yes | 800/1000Hz @ 0.875Hz Alternating (f=800, f1=1000, a=0.57) | | | 1 0 1 1 1 | 24 | 19 |
| 47 | Yes | 2400/2900Hz @ 2Hz Alternating (f=2400, f1=2900, a=0.25) | | | 0 1 1 1 1 | 24 | 19 |
| 48 | Yes | 500/1200Hz @ 0.3Hz Sweeping (f=500, f1=1200, a=3.34) | | 1 1 1 1 1 | 24 | 12 | |
| 49 | Yes | 560/1055Hz @ 0.18Hz Sweeping (f=560, f1=1055, a=5.47) | | 0 0 0 1 1 | 24 | 12 | |
| 50 | No | 560/1055Hz @ 3.3Hz Sweeping (f=560, f1=1055, a=0.3) | | 1 0 0 0 1 | 24 | 12 | |
| 51 | Yes | 600/1250Hz @ 0.125Hz Sweeping (f=600, f1=1250, a=8) | | | 0 1 0 0 1 | 24 | 12 |
| 52 | Yes | 660/1200Hz @ 1Hz Sweeping (f=660, f1=1200, a=1) | | 1 1 0 0 1 | 24 | 12 | |
| 53 | Yes | 800/1000Hz @ 1Hz Sweeping (f=800, f1=1000, a=1) | | 0 0 1 0 1 | 24 | 12 | |
| 54 | No | 800/1000Hz @ 7Hz Sweeping (f=800, f1=1000, a=0.14) | | 1 0 1 0 1 | 24 | 12 | |
| 55 | No | 800/1000Hz @ 50Hz Sweeping (f=800, f1=1000, a=0.02) | | 0 1 1 0 1 | 24 | 12 | |
| 56 | No | 2400/2900Hz @ 7Hz Sweeping (f=2400, f1=2900, a=0.14) | | 1 1 1 0 1 | 24 | 12 | |
| 57 | Yes | 2400/2900Hz @ 1Hz Sweeping (f=2400, f1=2900, a=1) | | 0 0 0 1 1 | 24 | 12 | |
| 58 | No | 2400/2900Hz @ 50Hz Sweeping (f=2400, f1=2900, a=0.02) | 1 0 0 1 1 | 24 | 12 | | |
| 59 | Yes | 2500/3000Hz @ 2Hz Sweeping (f=2500, f1=3000, a=0.5) | 0 1 0 1 1 | 24 | 12 | | |
| 60 | No | 2500/3000Hz @ 7.7Hz Sweeping (f=2500, f1=3000, a=0.13) | 1 1 0 1 1 | 24 | 12 | | |
| 61 | No | 800Hz Motor Siren (f=800, a=1.8) | | 0 0 1 1 1 | 24 | 12 | |
| 62 | No | 1200Hz Motor Siren (f=1200, a=2) | | 1 0 1 1 1 | 24 | 12 | |
| 63 | No | 2400Hz Motor Siren (f=2400, a=1.7) | | 0 1 1 1 1 | 24 | 12 | |
| 64 | No | Simulated Bell | | 1 1 1 1 1 | 21 | 12 | |

| | | | | | | | | | | |
|---|---|---|---|---|---|---|-------|---------|----------------------------------|--|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | | | | | | ISSUE | MOD No. | REASON - INITIAL - DATE | |
| | | | | | | | 1 | | INTRODUCTION RSR - 19/09/2022 | |

OPTIONAL LINE MONITORING RESISTOR, CUSTOMER SUPPLIED,
RECOMMENDED VALUE FOR SIL 2 EOL = 2.2KΩ 2.0W
MINIMUM EOL RESISTOR VALUES FOR 28VDC MAX VOLTAGE
500Ω MIN AT 2W MIN OR 2.4KΩ MIN AT 0.5W MIN

| | | | | | |
|--|-------------|---|-------------|--|-------------|
| Single Stage Configuration | Config.: 1a | Two Stage Configuration | Config.: 1b | Three/Four Stage Configuration | Config.: 1c |
| Line Monitoring Set to positive switching (default) | | Common Negative Set to positive switching (default) | | Common Negative Set to positive switching (default) | |
| Stage 1: Apply Power to Stage 1 +ve & Stage 1 -ve For full 4-Wire SIL 2 Connection Monitor SIL 2 +ve and SIL 2 -ve Terminals 1 & 2 in RLY1-2 | | Stage 1: Apply Power to Stage 1 +ve & Common -ve Stage 2: Apply Power to Stage 2 +ve & Common -ve For full 4-Wire SIL 2 Connection Monitor SIL 2 +ve and SIL 2 -ve Terminals 1 & 2 in RLY1-2 | | Stage 1: Apply Power to Stage 1 +ve & Common -ve Stage 2: Apply Power to Stage 2 +ve & Common -ve Stage 3: Apply Power to Stage 3 +ve & Common -ve Stage 4: Apply Power to Stage 2 +ve, Stage 3 +ve & Common -ve For full 4-Wire SIL 2 Connection Monitor SIL 2 +ve and SIL 2 -ve Terminals 1 & 2 in RLY1-2 | |



| | | | | | | | | | |
|---|-----------|------------|----------------------|-------------|---|---|---|--|--------|
| DRAWING TO BS8888:2000 GEOMETRIC TOLERANCES TO ISO1101:1983 LINEAR DIMENSIONAL TOLS ANGULAR DIMENSIONAL TOLS | DRAWN | DATE | SURFACE FINISH | WEIGHT (Kg) | THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER THEREIN IS COMMUNICATED IN CONFIDENCE AND IS THE COPYRIGHT PROPERTY OF EUROPEAN SAFETY SYSTEMS LTD. NEITHER THE WHOLE OR ANY EXTRACT MAY BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING OR TENDERING PURPOSES WITHOUT THEIR WRITTEN CONSENT. | EUROPEAN SAFETY SYSTEMS LTD IMPRESS HOUSE MANSELL ROAD ACTON LONDON W3 7QH WWW.E2S.COM | ALL DIMENSIONS IN MM | | A3 |
| | R.S.RAIT | 19/09/2022 | MATERIAL | | | | IF IN DOUBT, ASK - DO NOT SCALE | | |
| | CHECKED | DATE | ALTERNATIVE MATERIAL | | | | TITLE D1xS1 / D1xS2 / GNExS1 / GNExS2 / STExS1 / STExS2 SIL 2 DC SOUNDER WIRING DIAGRAMS | | |
| STANDARDS | B.ISARD | 19/09/2022 | | | SCALE | SHEET | DRAWING NUMBER | | |
| D1x | R.N.POTTS | 19/09/2022 | | | NTS | 1 OF 2 | D190-06-651 | | |

| | | |
|-------|---------|----------------------------------|
| ISSUE | MOD No. | REASON - INITIAL - DATE |
| 1 | | INTRODUCTION RSR - 19/09/2022 |

OPTIONAL LINE MONITORING RESISTOR, CUSTOMER SUPPLIED,
RECOMMENDED VALUE FOR SIL 2 EOL = 2.2KΩ 2.0W
MINIMUM EOL RESISTOR VALUES FOR 28VDC MAX VOLTAGE
500Ω MIN AT 2W MIN OR 2.4KΩ MIN AT 0.5W MIN

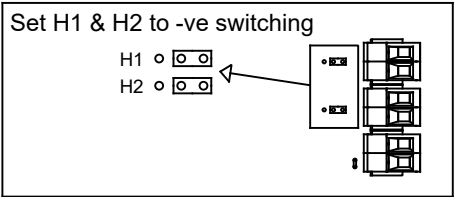
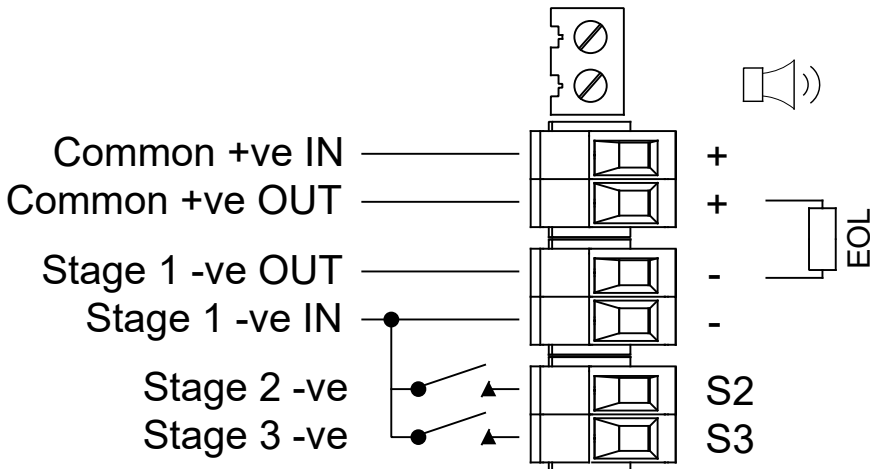
SWITCHES FOR STAGE OPERATION
CUSTOMER SUPPLIED

Three/Four Stages. Voltage Free 2nd, 3rd & 4th Stage Activation Configuration Config.: 2

Common Positive
Customer Set H1 & H2 to Negative Switching (See Below)

Stage 1: Apply Power to Common +ve & Stage 1 -ve
Stage 2: Apply Power to Common +ve & Stage 1 -ve & connect Stage 2 -ve to Stage 1 -ve
Stage 3: Apply Power to Common +ve & Stage 1 -ve & connect Stage 3 -ve to Stage 1 -ve
Stage 4: Apply Power to Common +ve & Stage 1 -ve

& connect Stage 2 -ve & Stage 3 -ve to Stage 1 -ve
For full 4-Wire SIL 2 Connection Monitor SIL 2 +ve and SIL 2 -ve Terminals 1 & 2 in RLY1-2



| | | | | |
|-----------|-----------|------------|----------------------|-------------|
| STANDARDS | DRAWN | DATE | SURFACE FINISH | WEIGHT (Kg) |
| | R.S.RAIT | 19/09/2022 | MATERIAL | |
| | CHECKED | DATE | ALTERNATIVE MATERIAL | |
| | B.ISARD | 19/09/2022 | | |
| | APPROVED | DATE | | |
| D1x | R.N.POTTS | 19/09/2022 | | |

| | | | | |
|---|--|--|--|--|
| DRAWING TO BS8888:2000 GEOMETRIC TOLERANCES TO ISO1101:1983 LINEAR DIMENSIONAL TOLS ANGULAR DIMENSIONAL TOLS | | | | |
|---|--|--|--|--|

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE
MATTER THEREIN IS COMMUNICATED IN CONFIDENCE AND
IS THE COPYRIGHT PROPERTY OF EUROPEAN SAFETY
SYSTEMS LTD. NEITHER THE WHOLE OR ANY EXTRACT MAY
BE DISCLOSED, LOANED, COPIED OR USED FOR
MANUFACTURING OR TENDERING PURPOSES WITHOUT THEIR
WRITTEN CONSENT.

© EUROPEAN SAFETY SYSTEMS LTD.
AS PER LATEST DATE OF ISSUE SHOWN ABOVE

EUROPEAN SAFETY SYSTEMS LTD
IMPRESS HOUSE
MANSELL ROAD
ACTON
LONDON W3 7QH
WWW.E2S.COM

| | | | |
|---|--------|----------------|----|
| ALL DIMENSIONS IN MM IF IN DOUBT, ASK - DO NOT SCALE | | | A3 |
| TITLE D1xS1 / D1xS2 / GNExS1 / GNExS2 / STExS1 / STExS2 SIL 2 DC SOUNDER WIRING DIAGRAMS | | | |
| SCALE | SHEET | DRAWING NUMBER | |
| NTS | 2 OF 2 | D190-06-651 | |

EU Declaration of Conformity



Manufacturer: European Safety Systems Ltd.
Impress House, Mansell Road, Acton
London, W3 7QH
United Kingdom

Authorised Representative: E2S Warnsignaltechnik UG
Charlottenstrasse 45-51
72764 Reutlingen
Germany

Equipment Type: STExS1, STExS2, STExL1, STExL2
STExB2X05, STExB2X10, STExB2X15, STExB2X21
STExB2LD2, STExB2RT1
STExC1X05
STExJ2

Directive 2014/34/EU: Equipment and Protective Systems for use in Potentially Explosive Atmospheres (ATEX)

| | |
|---|--|
| Notified Body for EU type Examination (Module B): | UL International Demko A/S Notified Body No.: 0539 Borupvang 5A, 2750 Ballerup, Denmark |
| EU-type Examination Certificate (Module B): | DEMKO 16ATEX1466X |
| Notified Body for Quality Assurance Notification / Conformity to EU-type based on quality assurance of the production process (Module D): | Sira Certification Service Notified Body No.: 2813 CSA Group Netherlands B.V, Utrechtseweg 310, 6812 AR, Arnhem, Netherlands |
| Quality Assurance Notification (Module D): | SIRA 05 ATEX M342 |
| Provisions fulfilled by the equipment: | II 2G Ex db IIC T6...T3 Gb II 2D Ex tb IIIC T82°C...T137°C Db IP6X Dust Protection to EN60079-0 / EN60079-31 |
| Standards applied: | EN IEC 60079-0: 2018 EN 60079-1: 2014 EN 60079-31: 2014 |

Directive 2014/30/EU: Electromagnetic Compatibility Directive (EMC)

| | |
|--------------------|--|
| Standards applied: | EN 61000-6-1:2007 EN 61000-6-2:2005 EN 61000-6-3:2007 / A1:2011 / AC: 2012 EN 61000-6-4:2007 / A1: 2011 |
|--------------------|--|

Directive 2011/65/EU: Restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)

The product and all the components contained within it are in accordance with the restriction of the use of hazardous substances in electrical and electronic equipment, including amendment by Directive 2015/863/EU.

Regulation (EC) 1907/2006: Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

The product and all the components contained within it are free from substances of very high concern.

Other Standards and Regulations

EN 60529:1991 / A1:2000 / A2:2013 - Degrees of protection provided by enclosures (IP code) – enclosure rated IP66

EU Declaration of Conformity



On behalf of European Safety Systems Ltd., I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives, regulations and standards.

This Declaration is issued under the sole responsibility of the manufacturer.

A handwritten signature in black ink, appearing to read 'Martin Streetz', written in a cursive style.

Martin Streetz
Quality Assurance Manager

Document No.: DC-070_Issue_G
Date and Place of Issue: London, 03/12/2021



UKCA Declaration of Conformity



Manufacturer: European Safety Systems Ltd.
Impress House, Mansell Road, Acton
London, W3 7QH
United Kingdom

Equipment Type: STExS1, STExS2, STExL1, STExL2
STExB2X05, STExB2X10, STExB2X15, STExB2X21
STExB2LD2, STExB2RT1
STExC1X05
STExJ2

Directive UKSI 2016:1107 (as amended by UKSI 2019:696) – Schedule 3A, Part 1 : Product or Protective System Intended for use in Potentially Explosive Atmospheres (UKCA)

| | |
|---|--|
| Notified Body for UK type Examination (Module B): | UL International (UK) Ltd Notified Body No.: 0843 Unit 1-3 Horizon Kingsland Business Park, Wade Road, Basingstoke, Hampshire RG24 8AH UK |
| UK-type Examination Certificate (Module B): | UL21UKEX2019X |
| Notified Body for Quality Assurance Notification / Conformity to EU-type based on quality assurance of the production process (Module D): | Sira Certification Service Notified Body No.: 0518 Rake Lane, Eccleston, Chester CH4 9JN, UK |
| Quality Assurance Notification (Module D): | CSAE 22UKQAN0046 |
| Provisions fulfilled by the equipment: | II 2G Ex db IIC T6...T3 Gb II 2D Ex tb IIIC T85°C...T137°C Db IP6X Dust Protection to EN60079-0 / EN60079-31 |
| Standards applied: | EN IEC 60079-0: 2018 EN 60079-1: 2014 EN 60079-31: 2014 |

Directive 2014/30/EU: Electromagnetic Compatibility Directive (EMC)

| | |
|--------------------|--|
| Standards applied: | EN 61000-6-1:2007 EN 61000-6-2:2005 EN 61000-6-3:2007 / A1:2011 / AC: 2012 EN 61000-6-4:2007 / A1: 2011 |
|--------------------|--|

Directive 2011/65/EU: Restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)

The product and all the components contained within it are in accordance with the restriction of the use of hazardous substances in electrical and electronic equipment, including amendment by Directive 2015/863/EU.

Regulation (EC) 1907/2006: Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

The product and all the components contained within it are free from substances of very high concern.

Other Standards and Regulations

EN 60529:1991 / A1:2000 / A2:2013 - Degrees of protection provided by enclosures (IP code) – enclosure rated IP66

UKCA Declaration of Conformity



On behalf of European Safety Systems Ltd., I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives, regulations and standards.

This Declaration is issued under the sole responsibility of the manufacturer.

A handwritten signature in black ink, appearing to read 'Martin Streetz', written in a cursive style.

Martin Streetz
Quality Assurance Manager

Document No.: DC-100_Issue_A
Date and Place of Issue: London, 24/02/2022